# OIL-INJECTED ROTARY SCREW COMPRESSORS

GA 15-26 / GA 11<sup>+</sup>-26<sup>+</sup> / GA VSD<sup>+</sup> 15-37 (11-37 kW/20-50 hp)



Atlas Copco





# MEETING YOUR EVERY NEED FOR COMPRESSED AIR

Atlas Copco's GA oil-injected screw compressors provide you with industry-leading performance and reliability and allow you to benefit from a low cost of ownership. Atlas Copco offers a trinity line-up of compressors that matches your precise requirements. The GA 15-26 stands for a high quality, reliable air compressor with the lowest initial investment. The GA 11\*-30 delivers top performance in the fixed speed compressor market. Our premium product, the GA 15-37 VSD\*, is a unique state-of-theart air compressor with unparalleled performance and energy savings.



#### **GA 15-26**

# COMPACT ECONOMICAL COMPRESSORS

- Premium GA quality and optimal serviceability at the lowest initial investment.
- Good-quality, dry air thanks to the integrated dryer.
- Total control and assured efficiency with the Elektronikon® controller.

#### GA 11+-30

#### STATE-OF-THE-ART PERFORMERS

- Exceptional Free Air Delivery.
- Best-in-class power consumption and noise emission.
- Thanks to the integrated dryer, high quality dry air is guaranteed.
- Easy monitoring and maintenance thanks to the Elektronikon® graphic controller with high-definition color display.

#### **GA 15-37 VSD+**

#### **ULTIMATE ENERGY SAVERS**

- On average 50% energy savings compared to traditional fixed speed compressors via advanced Variable Speed Drive\* technology.
- Flexible pressure selection: 4-13 bar.
- Excellent-quality, dry air at the lowest energy cost thanks to the new, integrated dryer range.
- Easy monitoring and maintenance thanks to the Elektronikon® graphic controller with high-definition color display.
- Innovative vertical design minimizes the required floor space while improving serviceability.

# *GA 15-26: COMPACT ECONOMICAL COMPRESSORS*

Set to tackle your daily challenges, Atlas Copco's high-performance tank-mounted GA compressors beat any workshop solution. Ready to supply high-quality air, they keep your air network clean and your production up and running.





#### High tech oil vessel

- Protection from oil contamination: extremely low oil carryover thanks to the vertical design of the oil vessel.
- Extremely low losses of compressed air during load/unload cycle thanks to minimized oil vessel size.





#### **Robust element & motor**

- The GA 15-26's compression element, the most used in its size, is combined with an IE3/NEMA Class 1 efficiency motor.
- A 2-3% higher efficiency with the gear-driven drive train compared to belt-driven systems.
- Gear-driven drive train for best-in-class reliability and limited maintenance.







#### Integrated quality air solutions

- The integrated dryer avoids condensation and corrosion in the network. Optional filters for air quality up to ISO Class 1 level (<0.01 ppm).
- Standard included water-separator.
- Additional energy savings with the dryer's no-loss electronic drain.





#### **Advanced monitoring**

- State-of-the-art monitoring using a simple Ethernet connection, thanks to the Elektronikon® with a built-in server.
- Service and warning indications, error detection and compressor shut-down.
- Optional Elektronikon® graphic controller for further enhanced remote monitoring features and service time indications.



#### **Easy installation**

- A true plug-and-play solution, ideal machine for installation companies and OEMs.
- Optional integrated dryer, air filters and factory-mounted 500L receiver.
- Easy transportation by forklift.
- Remarkably compact footprint.



# GA 11+-30: INDUSTRY-LEADING PERFORMERS

Re-engineered to break records, the industrial GA 11\*-30 compressors have the best air delivery capacity in the industry. These all-in-one solutions provide high-quality air at the lowest possible operating costs and offer extended monitoring possibilities.



#### 3

#### Advanced control

- High-tech Elektronikon® graphic controller with warning indications, compressor shut-down and maintenance scheduling.
- Optional centralized control over up to 6 compressors via Elektronikon®.





#### Reliable motor & drive train

- The gearbox's maintenance-free transmission maximizes durability.
- The motor and drive train are greased for life to avoid improper re-lubrication.
- Free Air Delivery is increased by 6-17% and power consumption is reduced by 3-12% thanks to packaging and new compressor element.







#### **Quality air solutions**

- Integrated dryer range with counterflow heat exchanger, integrated water separator and optional Dryer Saver Cycle.
- The integrated dryer can be outfitted with optional UD+ filter, resulting in oil carry-over as low as 0.01 ppm.
- Water separation of nearly 100% in all conditions with the standard electronic no-loss drain and integrated water separator in the aftercooler.



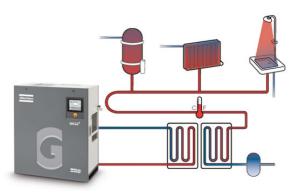
#### **Electrical cubicle**

- Reduced cubicle temperature doubles the lifetime of the electrical components.
- Avoid damage with the electrical cubicle's standard phase sequence relay.



#### **Energy-saving features**

- Optional energy recovery system.
- Optional fan Saver Cycle, reducing energy consumption.





# GA 15-37 VSD+: ULTIMATE ENERGY SAVERS

With its innovative vertical design, Atlas Copco's GA 15-37 VSD+ brings a game-changing revolution in the compressor industry. It offers Variable Speed Drive as standard, a compact motor and small footprint thanks to its in-house design and iPM (permanent magnet) technology. The GA VSD+ reduces energy consumption by on average 50%, with uptimes assured even in the harshest conditions.





#### Robust oil filter/separator

- Integrated bypass valve with the oil filter.
- Easy maintenance.



#### Electronic no-loss water drain

- Included as standard.
- Efficient removal of condensate without loss of compressed air.
- Manual integrated bypass for effective condensate removal in case of power failure.





#### Elektronikon® controller

- Integrated smart algorithms reduce system pressure and energy consumption.
- Warning indications, maintenance scheduling and online status visualization.
- Graphic display of key parameters (day, week, month) and 32 language settings.



#### Sentinel inlet valve

- No inlet arrestor.
- No blow off losses.
- Maintenance free.





#### **Interior Permanent Magnet (IPM) motor**

- Very high efficiency: exceeds IE3.
- Compact, customized design for optimal cooling by oil.
- Designed in-house in Belgium.
- IP66 vs. IP55.
- No cooling air flow required.
- Oil-lubricated motor bearing: no (re)grease(ing), increased uptime.



#### Element

- Made by Atlas Copco.
- Robust and silent.



#### **Direct drive**

- Vertical design, fewer parts.
- Oil-cooled, pressure-tight.
- No gears or belts, no shaft seal.
- Compact: footprint down 60%.





#### Innovative fan

- Based on the newest technologies.
- In compliance with ERP2015 efficiency.
- Low noise levels.



#### VSD+ cubicle

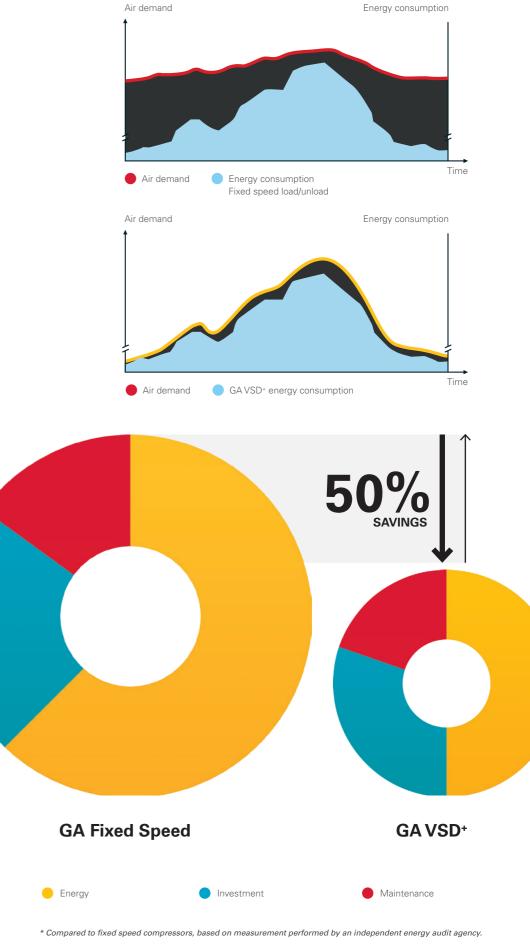
- VSD+ superior to idling machines.
- Electrical components remain cool, enhancing lifetime of components.
- Dedicated drive for iPM technology motors.
- 5% DC choke as standard.
- Heat dissipation of inverter in separate compartment.



#### Why Atlas Copco Variable Speed Drive\* technology?

- On average 50% energy savings with an extensive flow range (20-100%).
- Integrated Elektronikon® Graphic controller controls the motor speed and high efficiency frequency inverter.
- No wasted idling times or blow-off losses during operation.
- Compressor can start/stop under full system pressure without the need to unload with special VSD+ motor.
- Eliminates peak current penalty during start-up.
- Minimizes system leakage due to a lower system pressure.
- EMC Compliance to directives (2004/108/EG).

In almost every production environment, air demand fluctuates depending on different factors such as the time of the day, week or even month. Extensive measurements and studies of compressed air demand profiles show that many compressors have substantial variations in air demand.



# A STEP AHEAD IN MONITORING AND CONTROLS

The next-generation Elektronikon® operating system offers a great variety of control and monitoring features that allow you to increase your compressor's efficiency and reliability. To maximize energy efficiency, the Elektronikon® controls the main drive motor and regulates system pressure within a predefined and narrow pressure band.





#### GA 15-26: Elektronikon® controller

- Improved ease of use: intuitive navigation system with clear pictograms and extra 4th LED indicator for service.
- Visualization through web browser using a simple Ethernet connection.
- Easy to upgrade.
- Increased reliability: more durable keyboard.

#### **Key features:**

- Automatic restart after voltage failure.
- Delayed Second Stop function.
- Option to upgrade to the advanced Elektronikon<sup>®</sup> graphic controller.

# GA 11\*-30 & GA 15-37 VSD\*: Advanced Elektronikon® graphic controller

- Improved user-friendliness: 3.5-inch high-definition color display with clear pictograms and extra 4th LED indicator for service.
- Internet-based compressor visualization using a simple Ethernet connection.
- Increased reliability: new, user-friendly, multilingual user interface and durable keyboard.

#### **Key features:**

- Automatic restart after voltage failure.
- Dual pressure set point.
- More flexibility: four different week-schedules that can be programmed for a period of 10 consecutive weeks.
- On-screen Delayed Second Stop function and VSD savings indication.
- Graphical indication Serviceplan.
- Remote control and connectivity functions.
- Software upgrade available to control up to 6 compressors by installing the optional integrated compressor controller.

#### Optional integrated compressor controller

Install, with a simple license, the optional integrated compressor controller and get simple, central control to reduce system pressure and energy consumption in installations of up to 4 (ES4i) or 6 (ES6i) VSD compressors.

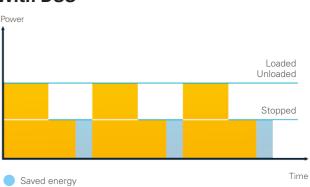
# Dual pressure set point & delayed second stop

Most production processes create fluctuating levels of demand which, in turn, can create energy waste in low use periods. Using either the standard or graphic Elektronikon® controller, you can manually or automatically create two different system pressure bands to optimize energy use and reduce costs at low use times. In addition, the sophisticated Delayed Second Stop (DSS) runs the drive motor only when needed. As the desired system pressure is maintained while the drive motor's run time is minimized, energy consumption is kept at a minimum.

#### **Without DSS**

# Loaded Unloaded Time

#### With DSS



#### Recover and save energy

As much as 90% of the electrical energy used by a compressed air solution is converted into heat. Using Atlas Copco's integrated energy recovery systems, it is feasible to recover up to  $\approx 75\%$  of that power input as hot air or hot water without any adverse influence on the compressor's performance. Through efficient usage of the recovered energy, you bring about important energy cost savings and obtain a high return on investment.

#### **Applications**

- Auxiliary or main heating of warehouses, workshops...
- Industrial process heating
- Water heating for laundries, industrial cleaning and sanitary facilities
- Canteens and large kitchens
- Food industry
- Chemical and pharmaceutical industries
- Drying processes

## **EXCELLENCE IN QUALITY AIR**

Untreated compressed air contains moisture, aerosols and dirt particles that can damage your air system and contaminate your end product. The resulting maintenance costs can far exceed air treatment costs. GA compressors provide the clean, dry air that improves your system's reliability, avoiding costly downtime and production delays, and safeguarding the quality of your products.

#### **Integrated purity**

Many Atlas Copco compressors (Full Feature option) come with an integrated dryer that efficiently removes moisture, aerosols and dirt particles to protect your investment. This quality air expands the life of equipment, increasing efficiency and ensuring quality in your final product.

# Main benefits of the new, integrated dryer solutions

- Thanks to the Saver Cycle, based on an extra ambient sensor, the dryer will shut down when a normal dew point is reached, meaning that 2/3 of the dryer's power can be recuperated (standard on GA VSD+, optional for GA+).
- Available in several variants, allowing you to gain high-quality air in all ambient conditions.
- The heat exchanger with integrated water separator minimizes the energy required to reach a certain air quality.
- Pressure dew point at 3°C on GA<sup>+</sup> and GA VSD<sup>+</sup> (100% relative humidity at 20°C, 5°C on GA).
- The dryer's global warming potential has been reduced by 44%. This not only results from the refrigerant type R134a's environmentally-friendly characteristics, but also from the smaller volume that is needed (valid for both GA\* and GA VSD\*).
- Can be outfitted with optional UD+ filter, allowing you to obtain the exact air quality you need for your specific application (DD and PD for GA 15-26; UD+ for GA 11\*-30 and GA 15-37 VSD\*).



	ISO QUALITY CLASS*	DIRT PARTICLE SIZE	WATER PRESSURE DEW POINT GA **	WATER PRESSURE DEW POINT GA* **	OIL CONCENTRATION
Pack unit	34	3 microns	-	-	3 ppm
Full Feature unit	3.4.4	3 microns	+5°C, 41°F	+3°C, 37°F	3 ppm
Full Feature unit with Class 2 integrated filter	2.4.2	1 micron	+5°C, 41°F	+3°C, 37°F	0.1 ppm
Full Feature unit with Class 1 integrated filter	1.4.1	0.01 microns	+3°C, 37°F	+3°C, 37°F	0.01 ppm

<sup>\*</sup>The table values are maximum limits according to the respective ISO quality class.

## TAILORED TO YOUR NEEDS

Some applications may need or may benefit from additional options and more refined control and air treatment systems. To meet these needs, Atlas Copco has developed options and easily integrated compatible equipment providing the lowest cost compressed air.

	GA 15-26	GA 11⁺-30	GA 15-37 VSD⁺
Integrated filter Class 1	•	•	•
Integrated filter Class 2	•	•	•
Dryer bypass	•	•	•
Integrated oil/water separator OSD	-	•	•
Electronic Water Drains (EWD) on coolers	•	✓	~
Air receiver drain EWD	•	-	-
Oil retaining frame	-	•	•
Motor space heater	•	-	-
Motor space heater + thermistors	-	•	•
Phase sequence relay	•	<	~
Tropical thermostat	•	•	-
Freeze protection	•	•	•
Heavy duty air inlet filter	-	•	•
Fan Saver Cycle	-	•	~
Compressor inlet pre-filter	-	•	•
Rain protection	-	•	•
Main power isolater switch	•	•	•
Lifting device	-	•	•
Nema 4 & Nema 4X cubicle (under release)	-	•	•
Relays for ES100 sequence selector	-	•	-
Central control license 4 (ES4i) or 6 (ES6i) machines (on graphic)	•	•	•
Elektronikon® graphic controller*	•	<	~
Food-grade oil	•	•	•
Roto-Xtend duty oil	•	•	•
Energy recovery	-	•	•
Modulating control	-	•	-
High ambient temperature versions (55°C for pack, 50°C for FF)	-	•	-
Compressor duct power fan (under release)	-	-	-
Dryer Save Cycle	-	•	•

<sup>\*</sup> Optional for GA 30.

<sup>\*\*</sup> Water pressure dew point based on 100% RH at 20°C/68°F.

<sup>√:</sup> Standard •: Optional -: Not available

## **TECHNICAL SPECIFICATIONS GA 15-26**

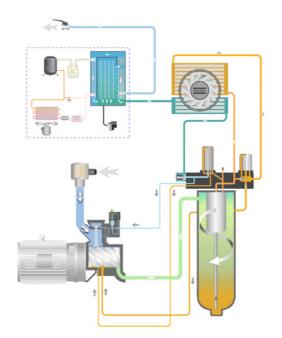
			Max. worki	ng pressure		Capacity FAD*			Installed motor power		Noise	Weight (kg)	
COMPRE TYP		Work	Place	WorkPlace	Full Feature		Сарасіту ГАД	-	installed m	otor power	level**		WorkPlace
		bar(e)	psig	bar(e)	psig	I/s	m³/h	cfm	kW	hp	dB(A)	WorkPlace	Full Feature
50 Hz VE	RSION												
GA 15	7.5	7.5	109	7.3	105	45.7	164.2	96.9	15	20	65	375	529
	8	8.5	116	8.3	120	43.6	157	92.4	15	20	65	375	529
	10	10	145	9.8	141	37.85	136.2	80.2	15	20	65	375	529
	13	13	189	12.8	185	32.4	116.6	68.7	15	20	65	375	529
GA 18	7.5	7.5	109	7.3	105	56.5	203.4	119.8	18.5	25	67	464	559
	8	8.5	116	8.3	120	52.5	189	111.3	18.5	25	67	464	559
	10	10	145	9.8	141	47	169.2	99.6	18.5	25	67	464	559
	13	13	189	12.8	185	39.5	142.2	83.7	18.5	25	67	464	559
GA 22	7.5	7.5	109	7.3	105	64.6	232.6	137	22	30	68	480	575
	8	8.5	116	8.3	120	62.4	224.6	132.3	22	30	68	480	575
	10	10	145	9.8	141	54.2	195.1	114.9	22	30	68	480	575
	13	13	189	12.8	185	47.6	171.4	101	22	30	68	480	575
GA 26	7.5	7.5	109	7.3	105	72.8	262.1	154.3	26	35	69	490	585
	8	8.5	116	8.3	120	70.5	253.8	149.5	26	35	69	490	585
	10	10	145	9.8	141	66.1	238	140.1	26	35	69	490	585
	13	13	189	12.8	185	56.2	202.3	119.1	26	35	69	490	585
00 H- V/F	DOLONI												
60 Hz VE													
GA 15	100	7.4	107	7.2	104	45.4	163.4	96.2	15	20	65	375	529
	125	9.1	132	8.9	128	41.5	149.4	88	15	20	65	375	529
	150	10.8	157	10.3	149	38.2	138.5	81	15	20	65	375	529
04.40	175	12.5	181	12.3	178	30.9	111.2	65.5	15	20	65	375	529
GA 18	100	7.4	107	7.2	104	56.5	203.4	119.8	18.5	25	67	464	559
	125	9.1	132	8.9	128	51.8	186.5	109.8	18.5	25	67	464	559
	150	10.8	157	10.3	149	45.6	164.2	96.7	18.5	25	67	464	559
04.00	175	12.5	181	12.3	178	41	147.6	86.9	18.5	25	67	464	559
GA 22	100	7.4	107	7.2	104	66	237.6	139.9	22	30	68	480	575
	125	9.1	132	8.9	128	59.2	213.1	125.5	22	30	68	480	575
	150	10.8	157	10.3	149	53.7	193.3	113.8	22	30	68	480	575
04.00	175	12.5	181	12.3	178	47.8	172.1	101.3	22	30	68	480	575
GA 26	100	7.4	107	7.2	104	74.3	267.5	157.5	26	35	69	490	585
	125	9.1	132	8.9	128	69.2	249.1	146.7	26	35	69	490	585
	150	10.8	157	10.3	149	62.5	225	132.5	26	35	69	490	585
	175	12.5	181	12.3	178	57.6	207.4	122.1	26	35	69	490	585



H1: 1220 mm, 48" **GA 15-26** H2: 932 mm, 37" (STANDARD) L1: 1775mm, 69" L2: 1285 mm, 51"

(FULL FEATURE) L: 1775 mm, 69"

W: 833 mm, 33" **GA 15-26** H: 1220 mm, 48" W: 833 mm, 33"



Intake air

Air/oil mixture

Oil

Wet compressed air

Condensate

Dry air

Gaseous coolant

Liquid coolant

Compressed air without free water

Dry compressed air

Water

Refrigerant gas/liquid mixture

High pressure, hot refrigerant gas

Low pressure, cool refrigerant gas

High pressure refrigerant liquid

#### Low pressure refrigerant liquid

# TECHNICAL SPECIFICATIONS GA 15-37 VSD+

COMPRESSOR	Maximum w	orking pressure	Capacity FAD* min-max			Installed n	notor power	Noise level**	Weight (kg)	
COMPRESSOR TYPE	Wor	kPlace	ا ا			motanoa n		113.00 1313.	111 121	WorkPlace
	bar(e)	psig	I/s	m³/h	cfm	kW	hp	dB(A)	WorkPlace	Full Feature
GA 15 VSD+	5.5	80	7.2-42.3	25.9-152.3	15.2-89.6	15	20	64	199	288
	7	102	7.1-41.8	25.6-150.5	15.0-88.6	15	20	64	199	288
	9.5	138	6.8-35.5	24.5-127.8	14.4-75.2	15	20	64	199	288
	12.5	181	7.3-27.9	26.3-100.4	15.5-59.1	15	20	64	199	288
GA 18 VSD+	4	58	15.1-63.9	54.4-230	32-135.4	18	25	67	367	480
	7	102	14.9-62.5	53.6-225	31.6-132.4	18	25	67	367	480
	9.5	138	17.1-53.6	61.6-193	36.2-113.6	18	25	67	367	480
	12.5	181	16.4-43.5	59-156.6	34.7-92.2	18	25	67	367	480
GA 22 VSD+	4	58	15.3-76.9	55.1-276.8	32.4-162.9	22	30	67	363	485
	7	102	15-75.1	54-270.4	31.8-159.1	22	30	67	363	485
	9.5	138	17.3-65.2	62.3-234.7	36.7-138.2	22	30	67	363	485
	12.5	181	17.1-54.1	61.6-194.8	36.2-114.6	22	30	67	363	485
GA 26 VSD+	4	58	14.9-86.3	53.6-310.7	31.6-182.9	26	35	67	373	490
	7	102	14.5-85.5	52.2-307.8	30.7-181.2	26	35	67	373	490
	9.5	138	17-78.4	61.2-282.2	36-166.1	26	35	67	373	490
	12.5	181	16.4-64.5	59-232.2	34.7-136.7	26	35	67	373	490
GA 30 VSD+	4	58	15.1-98	54.4-352.8	32-207.7	30	40	67	376	500
	7	102	15-97.4	54-350.6	31.8-206.4	30	40	67	376	500
	9.5	138	17.1-85.6	61.6-308.2	36.2-181.4	30	40	67	376	500
	12.5	181	16.7-72	60.1-259.2	35.4-152.6	30	40	67	376	500
GA 37 VSD+	4	58	15.3-116.5	55.1-419.4	32.4-246.8	37	50	67	376	500
	7	102	14.8-115	53.3-414	31.4-243.7	37	50	67	376	500
	9.5	138	17.1-102.3	61.6-368.3	36.2-216.8	37	50	67	376	500
	12.5	181	16.4-86.7	59-312.1	34.7-183.7	37	50	67	376	500

<sup>\*</sup> Unit performance measured according ISO 1217 ed. 4 2009, annex E, latest edition.

- Absolute inlet pressure 1 bar (14.5 psi).
- Intake air temperature 20°C, 68°F.

FAD is measured at the following effective working pressures:

- 7 bar(e)
- 9.5 bar(e)
- 12.5 bar(e)

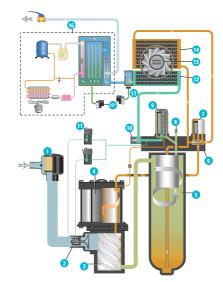
Maximum working pressure: - 13 bar(e) (188 psig)



**GA 15 VSD**+ H: 1420 mm, 56" (STANDARD/ L: 630 mm, 25" FULL FEATURE) W: 610/985 mm, 24/39"

**GA 18-37 VSD**+ H: 1590 mm, 63"

(STANDARD/ L: 780 mm, 31" **FULL FEATURE)** W: 811/1273 mm, 32/50"



Wet compressed air

Condensate

Dry compressed air

Intake air

Air/oil mixture

Oil

1 Inlet filter

2 Sentinel valve

3 Screw element

4 Interior permanent magnet motor (iPM)

5 Air/oil vessel 6 Thermostatic bypass valve

Oil filter

8 Safety valve

9 Oil separator

Minimum pressure valve

11 Solenoid valve

12 After-cooler

13 Fan

14 Oil-cooler

15 Electronic drain (\* mounted on after-cooler on models without dryer)

16 Dryer (Full Feature option)

17 Condensation prevention cycle

<sup>\*\*</sup> Mean noise level measured at a distance of 1 m according to ISO 2151: 2004 using ISO 9614/2 (sound intensity method); tolerance 3 dB(A).

# **TECHNICAL SPECIFICATIONS GA 11+-30 (50 HZ VERSION)**

COMPRESSOR			Max. worki	ing pressure		Capacity FAD*			Installed motor power		Noise	Weight (kg)		
TYPE		WorkPlace		WorkPlace Full Feature			oupuoity 1AD		motanica motor ponto		level**		WorkPlace	
		bar(e)	psig	bar(e)	psig	l/s	m³/h	cfm	kW	hp	dB(A)	WorkPlace	Full Feature	
GA 11+	7.5	7.5	109	7.3	105	35,8	128,9	75,9	11	15	63	410	455	
	8.5	8.5	116	8.3	120	33,8	121,7	71,7	11	15	63	410	455	
	10	10	145	9.8	141	30,3	109,1	64,2	11	15	63	410	455	
	13	13	189	12.8	185	25,2	90,7	53,4	11	15	63	410	455	
GA 15+	7.5	7.5	109	7.3	105	46,9	168,8	99,4	15	20	64	420	470	
	8.5	8.5	116	8.3	120	43,8	157,7	92,9	15	20	64	420	470	
	10	10	145	9.8	141	39,8	143,3	84,4	15	20	64	420	470	
	13	13	189	12.8	185	32,8	118,1	69,5	15	20	64	420	470	
GA 18+	7.5	7.5	109	7.3	105	58,1	209,2	123,2	18.5	25	65	440	500	
	8.5	8.5	116	8.3	120	54,3	195,5	115,1	18.5	25	65	440	500	
	10	10	145	9.8	141	48,7	175,3	103,2	18.5	25	65	440	500	
	13	13	189	12.8	185	41,1	148,0	87,1	18.5	25	65	440	500	
GA 22+	7.5	7.5	109	7.3	105	68,2	245,5	144,6	22	30	66	455	515	
	8.5	8.5	116	8.3	120	64,5	232,2	136,7	22	30	66	455	515	
	10	10	145	9.8	141	58,1	209,2	123,2	22	30	66	455	515	
	13	13	189	12.8	185	50,7	182,5	107,5	22	30	66	455	515	
GA 26+	7.5	7.5	109	7.3	105	79,8	287,3	169,2	26	35	67	525	595	
	8.5	8.5	116	8.3	120	76,2	274,3	161,5	26	35	67	525	595	
	10	10	145	9.8	141	69,3	249,5	146,9	26	35	67	525	595	
	13	13	189	12.8	185	60,1	216,4	127,4	26	35	67	525	595	
GA 30	7.5	7.5	109	7.3	105	90,0	324,0	190,8	30	40	68	540	610	
	8.5	8.5	116	8.3	120	86,4	311,0	183,2	30	40	68	540	610	
	10	10	145	9.8	141	79,8	287,3	169,2	30	40	68	540	610	
	13	13	189	12.8	185	68,7	247,3	145,6	30	40	68	540	610	

#### Standard

Oil flow

11 Oil

12 Oil-cooler

14 Oil filter

15 Oil stop valve

13 Hermostatic bypass valve

#### Air flow

1 Air intake filter

2 Air intake valve

3 Compression element

4 Non return valve

5 Air/oil separator vessel

6 Minimum pressure valve

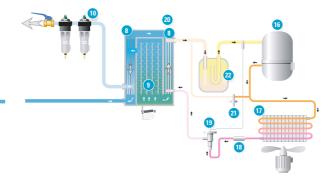
7 After-cooler

8 Air-air heat exchanger

9 Water separator with drain

10 DD/PD filters (optional)

#### Full Feature version (FF)



#### Refrigerant flow

16 Refrigerant compressor

17 Condenser

18 Liquid refrigerant dryer/filter

19 Thermostatic expansion valve

20 Evaporator

21 Hot gas bypass valve

22 Accumulator

# TECHNICAL SPECIFICATIONS **GA 11+-30 (60 HZ VERSION)**

			Max. worki	ing pressure							Noise	Weight (kg)		
COMPRE TYP		WorkPlace		WorkPlace Full Feature		Capacity FAD*			Installed motor power		level**			
		bar(e)	psig	bar(e)	psig	l/s	m³/h	cfm	kW	hp	dB(A)	WorkPlace	WorkPlace Full Feature	
GA 11+	100	7.4	107	7.2	104	37,0	133,2	78,4	11	15	63	410	455	
	125	9.1	132	8.9	128	32,0	115,2	67,8	11	15	63	410	455	
		10.8	157	10.3	149	29,3	105,5	62,1	11	15	63	410	455	
	175	12.5	181	12.3	178	25,3	91,1	53,6	11	15	63	410	455	
GA 15+	100	7.4	107	7.2	104	48,3	173,9	102,4	15	20	64	420	470	
	125	9.1	132	8.9	128	42,9	154,4	90,9	15	20	64	420	470	
	150	10.8	157	10.3	149	39,4	141,8	83,5	15	20	64	420	470	
	175	12.5	181	12.3	178	33,9	122,0	71,9	15	20	64	420	470	
GA 18+	100	7.4	107	7.2	104	59,6	214,6	126,4	18.5	25	66	440	500	
	125	9.1	132	8.9	128	53,3	191,9	113,0	18.5	25	66	440	500	
	150	10.8	157	10.3	149	47,8	172,1	101,3	18.5	25	66	440	500	
	175	12.5	181	12.3	178	42,5	153,0	90,1	18.5	25	66	440	500	
GA 22+	100	7.4	107	7.2	104	70,3	253,1	149,0	22	30	67	455	515	
	125	9.1	132	8.9	128	62,9	226,4	133,3	22	30	67	455	515	
	150	10.8	157	10.3	149	56,9	204,8	120,6	22	30	67	455	515	
	175	12.5	181	12.3	178	52,3	188,3	110,9	22	30	67	455	515	
GA 26+	100	7.4	107	7.2	104	81,2	292,3	172,1	26	35	67	525	595	
	125	9.1	132	8.9	128	74,1	266,8	157,1	26	35	67	525	595	
	150	10.8	157	10.3	149	67,4	242,6	142,9	26	35	67	525	595	
	175	12.5	181	12.3	178	60,7	218,5	128,7	26	35	67	525	595	
GA 30	100	7.4	107	7.2	104	90,1	324,4	191,0	30	40	68	540	610	
	125	9.1	132	8.9	128	84,1	302,8	178,3	30	40	68	540	610	
	150	10.8	157	10.3	149	77,1	277,6	163,5	30	40	68	540	610	
	175	12.5	181	12.3	178	70,1	252,4	148,6	30	40	68	540	610	

Absolute inlet pressure 1 bar (14.5 psi)
Intake air temperature 20°C, 68°F

FAD is measured at the following working pressures:

- 7.5 bar versions at 7 bar
- 8 bar versions at 8 bar10 bar versions at 9.5 bar

Pressure dew point of integrated refrigerant dryer of GA 11 $^{\circ}$  - GA 15 $^{\circ}$  - GA 22 $^{\circ}$  - GA 20 $^{\circ}$  - GA 30 at reference conditions 2 $^{\circ}$ C to 3 $^{\circ}$ C, 36 $^{\circ}$ F to 37 $^{\circ}$ F.



GA 11+ - GA 22+ L: 1255 mm, 49"

H: 1475 mm, 58" W: 692 mm, 27"

GA 26+ - GA 30 L: 1255 mm, 49"

H: 1475 mm, 58"

W: 865 mm, 34"

<sup>\*</sup> Unit performance measured according to ISO 1217, Annex C, latest edition.

\*\* Mean noise level measured according to ISO 2151/Pneuro/Cagi PN8NTC2 test code; tolerance 2 dB(A).

### **COMMITTED TO SUSTAINABLE PRODUCTIVITY**

We stand by our responsibilities towards our customers, towards the environment and the people around us. We make performance stand the test of time. This is what we call – Sustainable Productivity.



